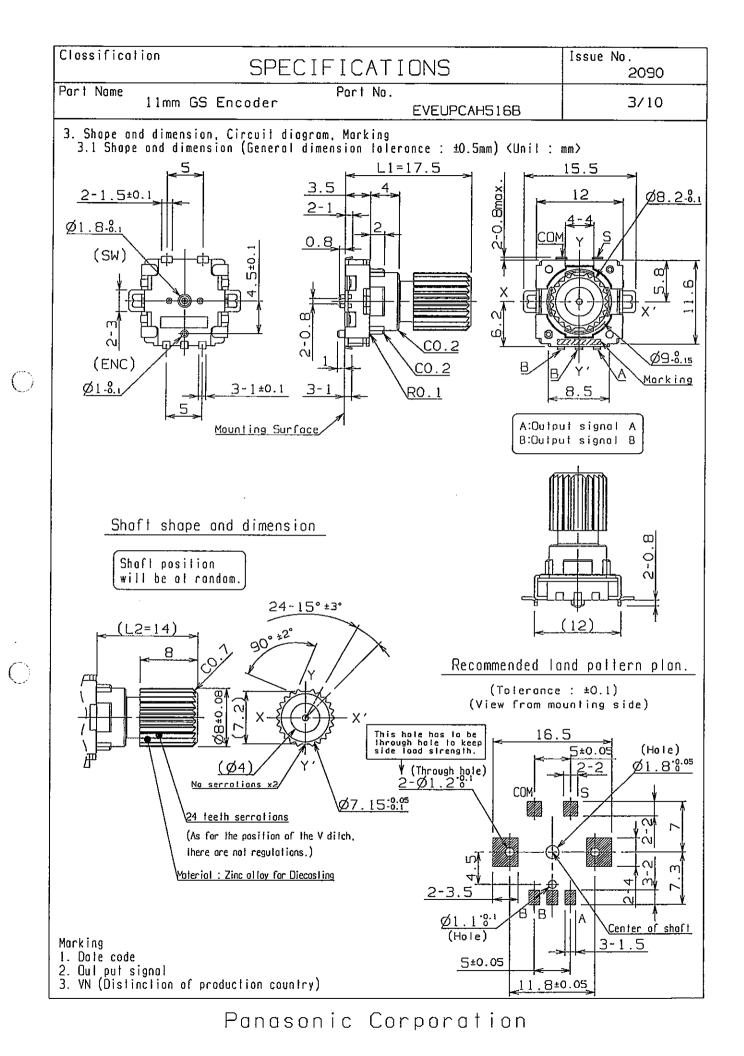
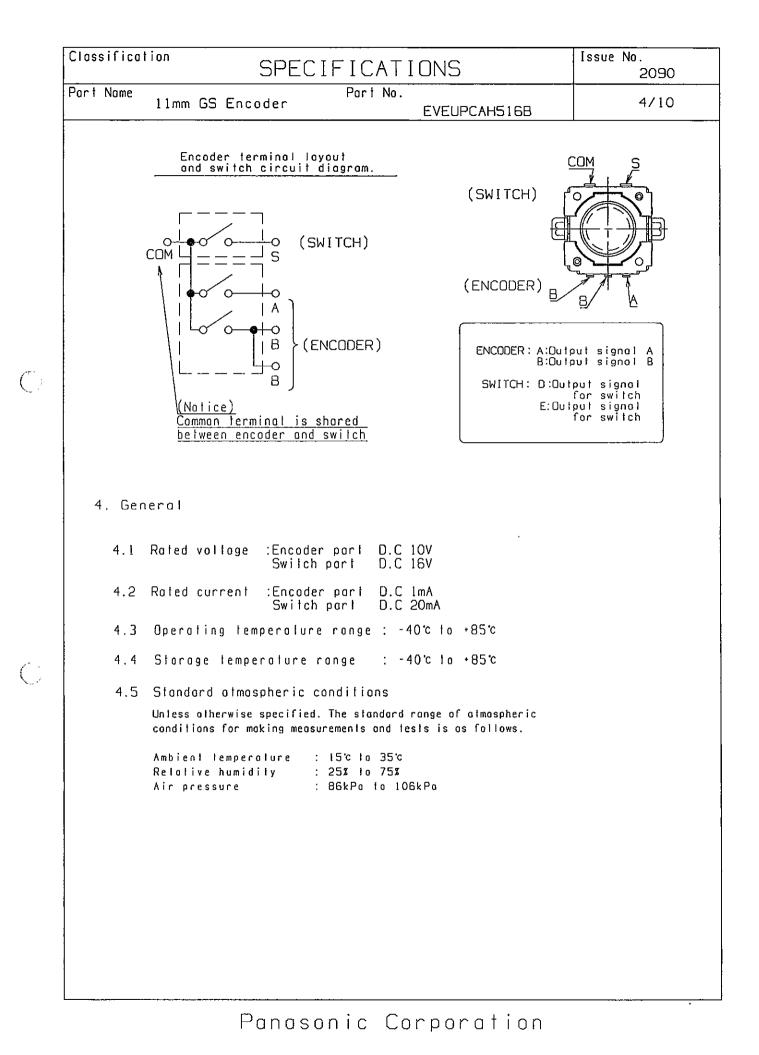
Classifica	SPE	ECIFICATIONS	Issue No. 2090
Part Name	11mm GS Encoder	Port No. EVEUPCAH516B	2/10
1. Notif	ication items.		
-This	product has not been manuf	e and Environmental Hazardous Substances. actured with ozone depleting chemical contr	olled under the Montoreol
Proto -This elect -All t ond R	col. product complies with the f rical and electronic equips he materials used in this p eguration of Manufacture e	RoHs Directive (Restriction of the use of c ment (DIRECTIVE 2011/65/EU). port are registered material under the Law tc. or Chemical Substances. rm to Halagen Free regulation generally req	ertain Hazadous Substance Concerning the Examination
- This home In o sofe humo oppi Such - o m	electronics, office equi n event that this product ty and reliability and it n life or property, agree ications are required. opplications shall inclu ircraft equipment, transpo edicat equipment, transpo	ace equipment, disoster prevention / crim rtation equipment (vehicles, trains, shia	ion devices. ons requiring higher may impose domoge fo ol suilable for such e prevention equipment, s. elc } information
- Regar high	dless of its opplications	ore highly publicized, and alher equivalen , in an event that this product is used for ective circuits ar redundant circuits and	or the equinment requiring
1.3 Expor When Io ex	going through export pr	rocedures, please comply with laws an Foreign Exchange and Foreign Trade La	d regulations related *.
– Wrili –This s	ing of opproval specific ngs in this specification pecification from specif ent conditions beforehom	n from are subject to chonge through pre y this item only. Please perform your op	cautions. provol lest in the actua
Product Product	facturing sites ion country : Vietnam ion factory : Panason : Plot J1, J2 Thong	ic Industrial Devices Vietnam Co., Long Industrial Park, Dong Anh Dis	ltd Irict, Hanoi, VIETNA№
2. Oulline 2.1 This sp	ecification applied to ratory e	ncoder used in electronic equipment.	
2.2 This sp		cument of contact for business concluded between you	ır
2.3 llem no	I porticulorly specified in this	s specification shall be in conformance with JIS Sto	undarðs.

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	ication	SPECIFICATI	ONS		Issue No. 2090
Port No	ime 11mm GS Ei	Port No.	5/10		
	erformance 1 Mechanico	al performance (E	Encoder pa	rt)	
	Item	Conditions		S	pecifications
5.1.1	Rotation angle			360° (Endless)	
5.1.2	Detent points				
5.1.3	Each detent angle		11.25°±3°		
5.1.4	Ratation torque (Detent torque) (Avorage torque)	Operating temperature		Before soldering 14.0mNm ± 8.0mNm After soldering 12.0mNm ± 7.0mNm 40 mN·m mox. 50 mN·m mox.	
5.1.5	Shaft pull-push sirength	Pull ond push static load of applied to the shaft in the c for 10 second.	play in No exce rotatio And ele	damage or excessive shaft. ssive obnormality in nal feeling. ctrical characleristic e satisfied.	
5.1.6	Shoft side-lood strength	A momentary load of 0.5 Nm shall be applied at the point 5mm from the tip of the shoft in a direction perpendicular to the axis of shaft for 10 second.			excessive play or in shaft. ssive abnormality in hal feeling. ctrical characteristics e satisfied.
5.1.7	Shaft wobble	A momentary load of 50 mNm sha the point 2mm from the tip of direction perpendicular to the	the shoft in a	0.35×L/30 nm(P–P)nox. L=Distance between mounting surfa- and measuring point on the shaft.	
5.1.8	Shaft play in rotational wobble	Meosure with jig for rolationa	l angle.	2° max	٢.

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5.2 Mechanical performance (Switch part)

	Item	Conditions	Specifications
5.2.1	Switch type		Push type S.P.S.T.
5.2.2	Switch operation force	Measure the max.load until switch turned on when pressing the center of shaft to the operation direction of push SW.	6.0 N ± 2.5 N
5.2.3	Push stroke	Measure the distance unlit switch turned on when pressing the center of shoft to the operation direction of push SW.	0. 4 mm $^{+0.5}_{-0.2}$ mm (Al push force 8.5N)
			0.3 mm +0.25 -0.15 mm
		•	(Travel to CN)

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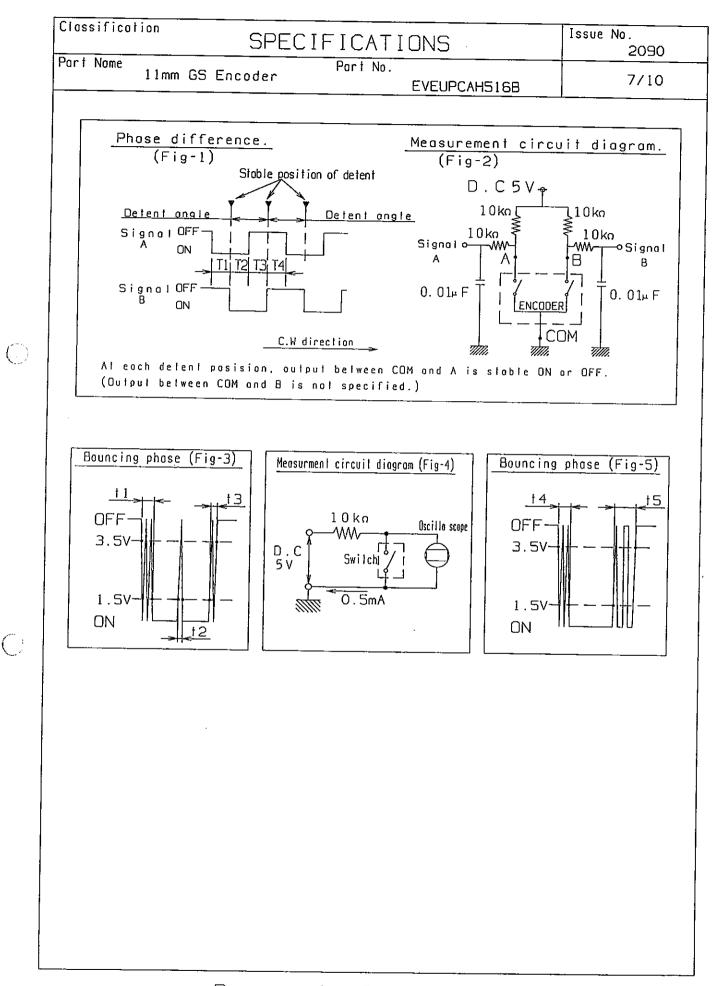
CI	lassifica	tion	SPECIFICATIONS	Issue No. 2090
Po	art Name	ilmm GS Er	Port No. acoder EVEUPCAH516B	6/10
	5.3 (Electrical	performance (Encoder part)	
	Ite	m	Conditions	Specifications
	5.3.1	Qulpul signal	(Output of phose difference Fig-1)	A,82 signals.
	5.3.2	Quipul resolution	Number of pulses in 360° rotation.	16 Pulse / 360°
	5.3.3	Contact resistance	Measurement shall be stable condition which a output signal is ON condition.	la mox.
	5.3.4	Bouncing	Measurement circuit diagram.(Fig-2) At rotational speed 60 min ⁻¹ <phase (fig-3)="" tt,t3=""> (Passing time between 3.5V and 1.5V)</phase>	tl.t3: 5 ms max.
	5.3.5	Sliding noise phose	Take stiding noise as time in the cade-on area between bouncing(11,13) and voltage change exceed 1.5V.(Fig-3) Ratale shaft at speed 60*3 min-1 and measure.	t2: 3 ms mox.
	5.3.6	Phose-difference	Meosurement shall be mode under the condition which the shoft is roloted of 60 min–1.	Τ1, T2, T3, T4 (Fig-1) 4 ms min.
	5.3.7	Insulation resistance	Measurement shall be made under the condition which a vollage of 250V D.C. is applied between individual terminals and a shaft.	50Ma min.
	5.3.8	Wilhsland vollage	A vollage of 300V A.C. shall be applied for Imin, between individual terminals and a shaft.	Without arcing or breakdow

5.4 Electrical performance (Switch part)

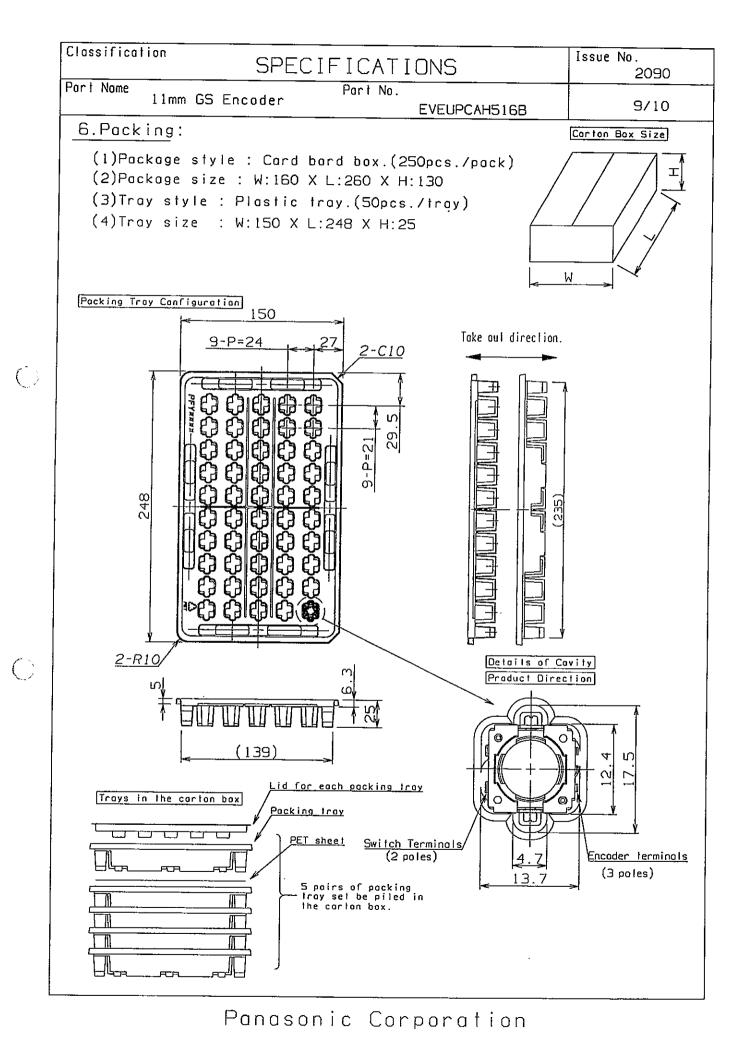
Ite	m	Conditions	Specifications
5.4.1	Bouncing	Measurement circuit diagram.(Fig-4) At aperation speed 3~4 times/s <phase (fig-5)="" t4.t5=""> (Passing time between 3.5V and 1.5V)</phase>	t4,t5:l0ms mox.
5.4.2	Contoct resistance	Meosurement the contact resistance between COM and SW when push SW is ON. Applying force: 8.5N	100mo mox.
5.4.3	Insulation resistance	Measurement shall be made under the condition which a voltage of 250V D.C. is applied between individual terminols and a shaft.	50Ma min.
5.4.4	Withstand voltage	A voltage of 300V A.C. shall be applied for lmin, between individual terminats and a shaft.	Wilhoul orcing or breakdawn

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5.5.1Rotation life (Encoder)The shaft of encoder shalt be rotated to 30.000 cycles of a speed of 600 to 1000 cycles/h in room temp(15°C to 35°C) without electrical tood ofter which measurements shalt be made.Rotation torque: Initial tor Phose-difference: 2.5 ms mir Contact resistance: 100 a Clause 5.3.4, 5.3.5, 5.3.7, 5.3.8 ber5.5.2Push operating life (Switch)Apply 8.5N push strength to shoft to the switch operating direction. The shoft of encoder shalt be pushed to 30,000 times at a speed of 2500 times/h in room temp(15°C to 35°C) without electrical load ofter which measurements shalt be made.Operation force: Initial operation Contact resistance: 200 m Clause 5.2.3, 5.4.1, 5.4.3, 5.4.4 be5.5.3Heal temperatureThe encoder shalt be stared at a temperature of 85±3°C for 240±10h in a thermostatic chamber. And then the encoder shalt be sub- jected to standard almospheric conditions for 1.5h after which measurements shalt be made.Contact resistance: 100 a SW Contact resistance: 100 a SW Contact resistance: 100 a SW Contact resistance: 100 a5.5.4HumidityThe encoder shalt be stored at a temperature of 60±3°C with relative humidity of 90% to SST for 240±10h in a thermostalic chamber. And then the encoder shalt be subjected to standard almospheric conditions for 1.5h offer which measurements shall be made.SW Contact resistance: 100 a SH contact resistance: 200 m Clause 5.1.4, 5.2.2, 5.3.4 to S.4.1, 5.4.3, 5.4.4 be confort	Port No	ime 11mm GS En	Port No. coder EVEUPCAHS	5168	8/10
ItemConditionsSpecificat5.5.1Rotation life (Encoder)The shaft of encoder shall be rotated to 30,000 cycles at a speed of 600 to 1000 cycles/h in rom leng(15*C to 35*C) without electrical load ofter which measurements shall be made.Rotation tarque: Initiat tar Phase-difference: 2.5 ms mir 	5.5	Durability per	rformance		
5.5.1Rotation life (Encoder)Interstation denotes and a speed of 600 to 1000 cycles/h in room temp(15*C to 35*C) without electrical load after which measurements shall be made.Phase-difference: 2.5 ms mir Contact resistance: 100 a Clause 5.3.4, 5.3.5, 5.3.7, 5.3.8 be (ause 5.3.4, 5.3.5, 5.3.7, 5.3.8 be)5.5.2Push operating life (Switch)Apply 8.5N push strength to shaft to the switch operating direction. The shaft of encoder shall be pushed to 30,000 times at a speed of 2500 times/h in room temp(15*C to 35*C) without electrical load ofter which measurements shall be made.Operation force: Initial operation Contact resistance: 200 mm Contact resistance: 200 mm5.5.3Heat temperature of 65±3*C for 240±10h in a thermostotic chomber. And then the encoder shall be sub- jected to standard almospheric conditions for 1.5h after which measurements shall be made.Contact resistance: 100 n5.5.4HumidityThe encoder shall be stored at a temperature of 60±3*C with retative humidity of 90% to 95% for 240±10h in a thermostotic chamber. And then the encoder shall be subjected to standard almospheric conditions for 1.5h offer which measurements shall be made. (Without electrical load)Contact resistance: 200 m5.5.4HumidityThe encoder shall be stored at a temperature of 60±3*C with retative humidity of 90% to 95% for 240±10h in a thermostotic chamber. And then the encoder shall be subjected to standard almospheric conditions for 1.5h offer which measurements shall be made. (Without electrical load)SW Contact resistance: 200 m5.5.4HumidityThe encoder shall be stared at a temperature of 60±3*C with retative humidity of 90% to standard ofmospheric conditions				S	pecification
5.5.2Push operating life (Switch)Apply 3.30 push sharing into sharing the sharing to the switch operating direction. The shaft of encoder shall be pushed to 30,000 times at a speed of 2500 times/h in raum temp(15°C to 35°C) without electrical load ofter which measurements shall be mode.Initial operation Contact resistance: 200 m Clouse 5.2.3, 5.4.1, 5.4.3, 5.4.4 be5.5.3Heat temperature of 85±3°C for 240±10h in a thermostatic chomber. And then the encoder shall be sub- jected to standard almospheric conditions for 1.5h after which measurements shall be mode.Contact resistance: 100 n5.5.4HumidityThe encoder shall be stored at a temperature of 60±3°C with relative humidity of 90% to 95% for 240±10h in a thermostatic chamber. And then the encoder shall be subjected to standard almospheric conditions for 1.5h ofter which measurements shall be mode. (Without electrical load)Contact resistance: 100 n	5.5.1		30.000 cycles at a speed of 600 to 1000 cycles/h in room lemp(15°C to 35°C) wilhout electrical lood after which	Phose-differe Contoct resi	nce: 2.5 ms min. stance: 100 n max
5.5.3Heat temperatureof 85±3°C for 240±10h in a thermostatic chamber. And then the encoder shall be sub- jected to standard atmospheric conditions for 1.5h after which measurements shall be mode. (Without electrical load)Contact resistance: 100 n5.5.4HumidityThe encoder shall be slored at a temperature of 60±3°C with relative humidity of 90% to 95% for 240±10h in a thermostatic chamber. And then the encoder shall be subjected to standard atmospheric conditions for 1.5h ofter which measurements shall be made. (Without electrical load)Contact resistance: 200 Clause 5.1.4, 5.2.2, 5.3.4 to 100 Standard atmospheric conditions for 1.5h 	5.5.2		switch operating direction. The shaft of encoder shall be pushed to 30,000 times at a speed of 2500 times/h in room temp(15°C to 35°C) without electrical load after which measurements	Init Contact resi	ial operation force stance:200 ma ma
5.5.4 Humidity S.5.4 Humidity of 60±3°C with relative humidity of 90% to 95% for 240±10h in a thermostalic chamber. And then the encoder shall be subjected to standard almospheric conditions for 1.5h ofter which measurements shall be made. (Without electrical load)	5.5.3	Heat temperature	of 85±3°C for 240±10h in a thermostatic chomber. And then the encoder shall be sub- jected to standard atmospheric conditions for 1.5h after which measurements shall be mode.	Contact resi	istance: 100 n ma
	5.5.4	Humidity	of 60±3°C with relative humidity of 90% to 95% for 240±10h in a thermostatic chamber. And then the encoder shall be subjected to standard atmospheric conditions for 1.5h ofter which measurements shall be made.	Clouse 5.1.4.	5.2.2. 5.3.4 to 5.3.8
5.5.5 Low temperature interval of -40±3°C for 240±10h in a thermosiatic chamber. And then the encoder shall be sub- jected to standard atmospheric conditions for 1.5h after which measurements shall be made. (Without electrical load)	5.5.5	Low temperature	chamber. And then the encoder shall be sub- jected to standard atmospheric conditions for 1.5h after which measurements shall be made.		



Classification	SPECIF	ICATIONS	Issue No. 2090
Part Name 11mm	GS Encoder	Port No. EVEUPCAH516B	10/10
-	conditions : oldering under the con	nditions shown bellow.	
<reflow so<br="">(Fig-7) 2 •Solder cleo •Prohibitiv</reflow>	ldering) time mox. m lhickness : t=0.15 mm – 0.2 mm	Temperature profile of reflow so	Idering.(Fig-7) Fan or nature leaving 30~40
7.2 Soldering Soldering	conditions (2) iron>	Time(s)	
Temperature	ron : 20W or lower. al the iron lip : 35 n to apply the solder	iO°C or lower. ing iron : 3 seconds or lower.	(1 lime)
defined in Porticulorl the product	this specification. y, care should be take body where flux is de spattered to the produ	unting hole of PWB, please refer en in the case of wiring such as elating. act body,it may cause electrical	jumper wire near
8. 🛆 Application	n Notes		
8.1 Prohibited i Absolutely a If misuse or its roted ro The grade of	lems on fire and smoking void use of a product beyon abnormal use may result un age,lake proper measures su	nd its roled range because doing so may ider conditions in which the product is i ich as current interruption using a prol sed in product is "94HB,"which is based o materials)	used out of eclive circuil.
Prohibit use	in a localion where a spread quipment for which sofety i	ding fire may be generaled or prepare aga	insl a spreading fire.
Allhough core circuils are on safely, re fail-safe des Preparing c Preparing c	is taken to ensure produc some problems that might b view the affect of any sin ign to ensure maximum safe protective circuit or a p	t qualily, inferiar Characteristics, sho e generated. To design a equipment which gle fault of a praduct in odvonce and pe ty by: rotective device to improve system sofe ove system sofety so that the single fac) places maximum empha rform virtually iv. and sel
8.3 Reliabili - Storage cond Do not stor location wh Store the p Use them wi Check the c and apply t	tion e the product under hi ere corrosive gas may roduct ot room tempera thin a maximaum of 6 m ote of manufacture on he 'first-in-first-aut product must be store	gh temperatures and/ar high humid be generated. ture and room humidity in a packed onths. the package hay	l condilion.
- The encoder's	pulse count method should	be designed with loking operating speed oftwore, etc. into consideration.	l,sompling time,

標 準 名 Classificatio			納入仕様 PECIFICATIO 品種	NS				RV-H-2090
品 名 Part Name	11 形 GS エン 11mm GS EN			EVEU	PCAH5	16B		用 一付図一 ernal Use
	阝配布用 rnal Use	ユーザ Produc	様書はユーザ名称 名称・先方品番につ st specification sl o. To apply custo	ついては、付図 nall be comm	の内部配る on except	布用を適 t custor	用下さい。 ner name	e and customer
	ユーザ名	 i	先方品番	内部発行日	承認	検印	担当	備考
No.	Customer Na		Customer Part No.	Issued Date	Approval	Ckeck	Design	Remarks
1	PAISEU			2014.12.2	西本 T.Nishimoto		松本 A.Matsumoto	Common specification
2	TTI EUROPE (C	EL)		2014.12.2	西本 T.Nishimoto		松本 A.Matsumoto	Approved by PAISEU
3	MOUSER			2015. 1.29	西本 T.Nishimoto		松本 A.Matsumoto	Approved by PAISEU
4	DIGI-KEY			2015. 2.12	T.Nistjimoto		松本 A.Matsumoto	Approved by PAISEU
5								
6								
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11				OFFI	CIAL V	ERSI		
12								
13								
 備考・改言	IT ISSUE-REVISION	S						
					g Group		管理資任者 Approval 西本 T.Nishimoto	Ckeck Desi 松z

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3	MOUSER			2015. 1.29	西本 T.Nishimoto		松本 A.Matsumoto	Approved by PAISEU
4	DIGI-KEY			2015. 2.12	T.Nistjimoto		松本 A.Matsumoto	Approved by PAISEU
5								
6								
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9								
10								
11				OFFI	CIAL V	ERSI		
12								
13								
 備考・改言	IT ISSUE-REVISION	S						
					g Group		管理資任者 Approval 西本 T.Nishimoto	Ckeck Desi 松z

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